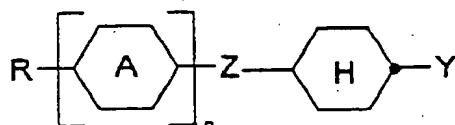


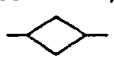
Patent Claims

SUB
B1

1. Liquid-crystalline medium based on a mixture of polar compounds of positive dielectric anisotropy, characterized in that it comprises one or more compounds of general formula I



in which

R is H, an alkyl or alkenyl radical having 1 to 15 carbon atoms which is unsubstituted, monosubstituted by CN or CF₃, or at least monosubstituted by halogen, where one or more CH₂ groups in these radicals may also, in each case independently of one another, be replaced by -O-, -S-, , -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another,



is a trans-1,4-cyclohexylene ring, in which, in addition, one or two CH₂ groups may be replaced by -O- and/or -S-, or a cyclohexenylene ring,

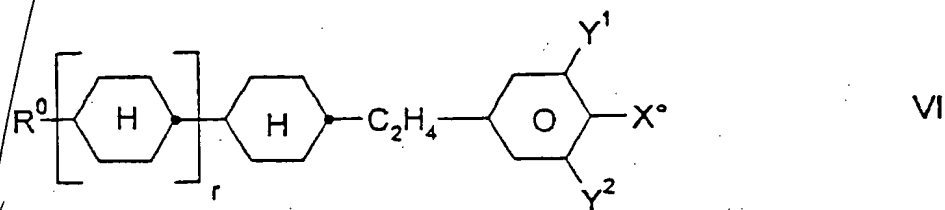
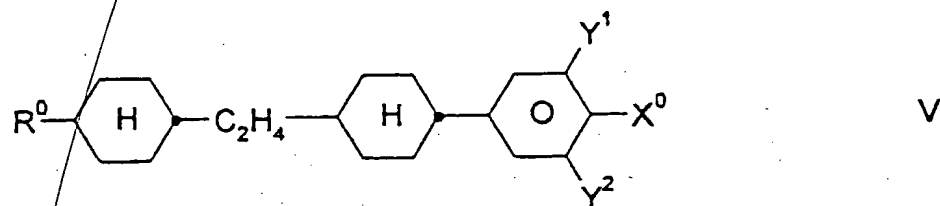
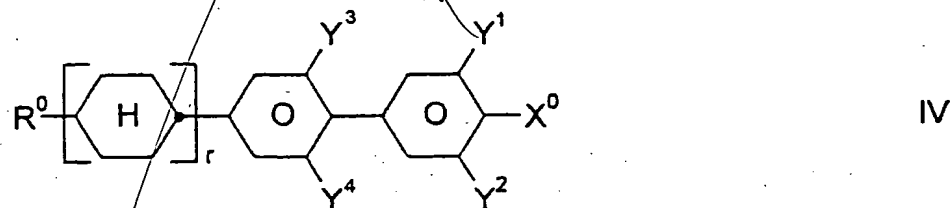
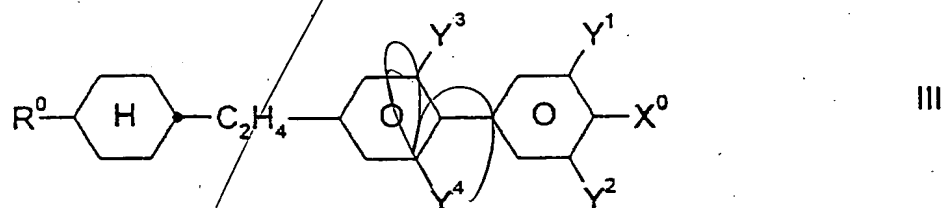
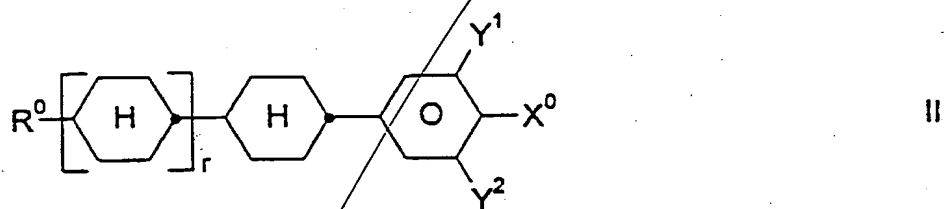
Y is halogenated alkyl, halogenated alkenyl, halogenated alkoxy or halogenated alkenyloxy having up to 6 carbon atoms,

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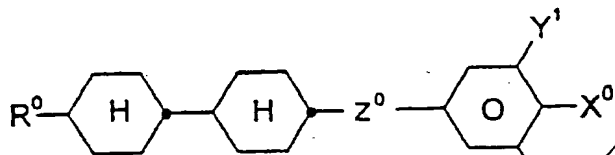
Z is $-\text{CH}_2\text{O}-$, $-\text{OCH}_2-$, $-\text{CH}_2\text{CH}_2-$, $-\text{CH}=\text{CH}-$,
 $-\text{CF}_2\text{O}-$, $-\text{OCF}_2-$, $-\text{C}_2\text{F}_4-$ or a single bond,
 and

n is 1 or 2.

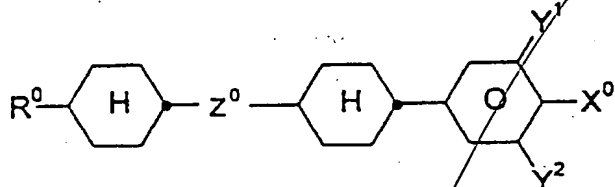
2. Medium according to Claim 1, characterized in that
 it additionally comprises one or more compounds
 selected from the group consisting of the general
 formulae II to VIII:



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VII



VIII

in which the individual radicals have the following meanings:

R^0 : n-alkyl, oxaalkyl, fluoroalkyl or alkenyl, in each case having up to 7 carbon atoms;

X^0 : F, Cl, halogenated alkyl, alkenyl or alkoxy having 1 to 6 carbon atoms;

Z^0 : $-C_2H_5-$, $-CF_2O-$, $-OCF_2-$, $-C_2F_4-$, $-CH_2O-$, $-OCH_2-$ or $COO-$;

Y^1 , Y^2 , Y^3 and Y^4 : each, independently of one another, H or F

r : 0 or 1.

3. Medium according to Claim 2, characterized in that the proportion of compounds of the formulae I to VIII in the mixture as a whole is at least 50% by weight.

4. Medium according to Claim 1 or 2, characterized in that the proportion of compounds of the formula I

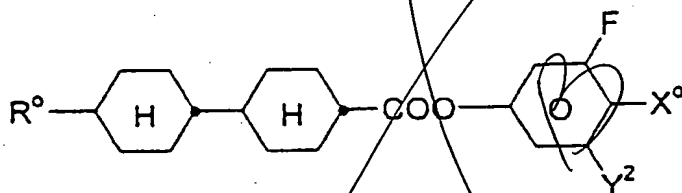
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SUB
30

in the mixture as a whole is from 5 to 50% by weight.

5. Medium according to at least one of Claims 2 to 3, characterized in that the proportion of compounds of the formulae II to VIII in the mixture as a whole is from 20 to 80% by weight.

6. Medium, according to Claim 1, characterized in that it additionally comprises one or more compounds of the formula



in which R^0 , X^0 and Y^2 are as defined in Claim 2.

7. Medium according to Claim 2 or Claim 6, characterized in that X^0 is F or OCF_3 , and Y^2 is H or F.

8. Medium according to one of Claims 1 to 7, characterized in that in the compound of the formula I, Y is OCF_3 or CF_3 .

9. Medium according to one of Claims 1 to 8, characterized in that the compound of the formula I is selected from the group consisting of the compounds Ia to In:

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~~defin~~

- X 10

~~-crystal
o-opti~~

- fluid-cryst
medium

Add B2

D E B I T